

## CORRESPONDING BETWEEN CLAUSES OF ISO 9001, 14001 AND 45001 STANDARDS

ISO 9001:2015	ISO 14001:2015	ISO 45001:2018
1 Scope	1 Scope	1 Scope
2 Normative References	2 Normative References	2 Normative References
3 Terms and Definitions	3 Terms and Definitions	3 Terms and Definitions
4.1 Understanding the organization & its context	4.1 Understanding the organization & its context	4.1 Understanding the organization & its context
4.2 Understanding the needs and expectations of interested parties	4.2 Understanding the needs and expectations of interested parties	4.2 Understanding the needs and expectations of workers and other interested parties
4.3 Determining the scope of the QMS	4.3 Determining the scope of the EMS	4.3 Determining the scope of the OH & S management system
4.4.1 (paragraph-1 about QMS)	4.4 Environmental management system	4.4 OH & S management system
5.1.1 General 5.1.2 Customer focus	5.1 Leadership and commitment	5.1 Leadership and commitment
5.2.1 Establishing the quality policy 5.2.2 Communicating the quality policy	5.2 Environmental policy	5.2 OH & S policy
5.3 Organizational roles, responsibilities and authorities	5.3 Organizational roles, responsibilities and authorities	5.3 Organizational roles, responsibilities and authorities
		5.4 Consultation and participation of workers
6.1 Actions to address risks & opportunities (Title)	6.1 Actions to address risks & opportunities (Title)	6.1 Actions to address risks & opportunities (Title)
	6.1.2 Environmental aspects	6.1.2 Hazard Identification and assessment of risks and opportunities
5.1.2 Customer focus, bullet (a)	6.1.3 Compliance obligations	6.1.3 Determination of legal requirements and other requirements

6.2 Quality objectives and planning to achieve them	6.1.4 Planning action	6.1.4 Planning action
6.2 Quality objectives and planning to achieve them)	6.2 Environmental objectives and planning to achieve them	6.2 OH & S objectives and planning to achieve them
6.3 Planning of changes	8.1 Operational Control	8.1.3 Management of change
7.1 Resources 7.1.1 General 7.1.2 People 7.1.3 Infrastructure 7.1.4 Environment for the operation of processes 7.1.5 Monitoring and measuring resources (Title) 7.1.5.1 General 7.1.5.2 Measuring traceability 7.1.6 Organizational knowledge	7.1 Resources	7.1 Resources
7.2 Competence	7.2 Competence	7.2 Competence
7.3 Awareness	7.3 Awareness	7.3 Awareness
7.4 Communication Corresponding Clause does not exist	7.4 Communication 7.4.2 Internal Communication	7.4 Communication 7.4.2 Internal Communication
7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information	7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information	7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information
8.1 Operational planning and control	8.1 Operational planning and control	8.1 Operational planning and control

Corresponding Clause does not exist	8.2 Emergency preparedness and response	8.2 Emergency preparedness and response
8.2.1 Customer communication 8.2.2 Determining the requirements for products & services 8.2.3 Review of the requirements for products & services 8.2.4 Changes to requirements for products & services		
8.3 Design & Development of products and services (Title)		
8.3.1 to 8.3.6 – General, Planning, Inputs, Controls, Outputs, Changes		
8.4 Control of externally provided processes, products and services (Title) 8.4.2 Type and extent of control 8.4.3 Information for external providers	8.1 Operational planning and control, item (a) to (d)	8.1.4 Procurement

8.5 Production and service provision 8.5.1 Control of production and service provision 8.5.2 Identification and traceability 8.5.3 Property belonging to customers or external providers 8.5.4 Preservation 8.5.5 Post-delivery activities 8.5.6 Control of changes 8.6 Release of products and services 8.7 Control of nonconforming outputs (Title)	8.1 Operational planning and control, paragraph-2	8.1.3 Management of change
9.1 Monitoring, measuring, analysis and evaluation	9.1 Monitoring, measuring, analysis and evaluation	9.1 Monitoring, measuring, analysis and evaluation
9.1.2 Customer satisfaction		
9.1.3 Analysis and evaluation		
	9.1.2 Evaluation of compliance	9.1.2 Evaluation of compliance
9.2 Internal audit	9.2 Internal audit 9.2.1 General 9.2.2 Internal audit programme	9.2 Internal audit 9.2.1 General 9.2.2 Internal audit programme
9.3 Management review 9.3.1 General 9.3.2 Management review inputs 9.3.3 Management review outputs	9.3 Management review 9.3 Management review, paragraph-2 9.3 Management review, paragraph-3	9.3 Management review 9.3 Management review, paragraph-2 9.3 Management review, paragraph-3

10.1 General	10.1 General	10.1 General
10.2 Nonconformity and corrective action	10.2 Nonconformity & corrective action, paragraph-1, 2 10.2 Nonconformity & corrective action, paragraph-3	10.2 Incident, Nonconformity & corrective action, paragraph-1, 2 10.2 Incident, Nonconformity & corrective action, paragraph-3
10.3 Continual improvement	10.3 Continual improvement	10.3 Continual improvement